







About upgrade system from:





	L-TRUCUT.2012	TruCUT 3-Axis Laser Cutter Controller, 2012 Model, Leetro-6515 (need Dongle)
	L-TRUCUT.2013	TruCUT 3-Axis Laser Cutter Controller, 2013 Model, Leetro-6525 (need Dongle)
	L-TRUCUT.2014	TruCUT 3-Axis Laser Cutter Controller, 2014 Model, Leetro-6565
	L-TRUCUT.2016	TruCUT 3-Axis Laser Cutter Controller, 2016 Model, Leetro-6585
	L-TRUCUT.2018	TruCUT 3-Axis Laser Cutter Controller, 2018 Model, Leetro-8530S

to

	L-TRUCUT.2019	TruCUT 3-Axis Laser Cutter Controller, 2019 Model, RDC6445
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Here is what you need to quote:

Essential: The motherboard/keypad/cable in between and connectors




	L-TRUCUT.2019	TruCUT 3-Axis Laser Cutter Controller, 2019 Model, RDC6445
	L-TRUCUT/KEY.2019	TruCUT-Series Control Panel Keypad, 2019 Model, RDC6445G
	AE-CABLE-POWER/PCB/5	Generic PCB 5PIN Power/Data Cable with Female Connectors, ~1.5m, for TruCUT Motherboard to Keypad (Black) L-TRUCUT 2019 RD
	L-TRUCUT/PORT	Cable Connector Set for TruCUT Laser Controller, with L-Type 5.08mm Pitch Green Connectors and Mounting Clips & Screws

Optional:

those are extensions to extend the port from the motherboard to outside of the machine.



Only change when previous one non-functional (some old model has no network cable port, difficult to add because difficult

to make mounting hole on the steel chassis, in such case, have to hung extension somewhere)

	AG-NET/EXTEND	RJ45 Cable Male to Female Screw Panel Mount Ethernet LAN Network Extension Cable
	AG-USB/EXTEND	USB Type A Port, Flash Drive Male to Female Extension Cable with Screw Panel Mount
	AG-USB2/EXTEND	USB Type B Port, Printer Cable Male to Female Extension with Screw Panel Mount

Optional:

Those are normal cables, likely client already has

	AG-USB/AB	Generic USB AB Cable for Printers, Vinyl Cutters, Laser Machines etc, ~3 Metres
	AG-NET/5	Generic CAT6 Network Cable ~5 Meters with RJ45 Connector for CNC Machine Communication

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And client need new software too, free to download:

<https://cncu.co.za/TruCUT-CO2-Laser-Machine/TruCUT%20Laser%202020+%20Model%20Software/>

We also have lots of training video for the new software

<https://softwaretraining.co.za/topic/rdworks>