LCRC0301 Remote control configuration list for laser cutting machine：
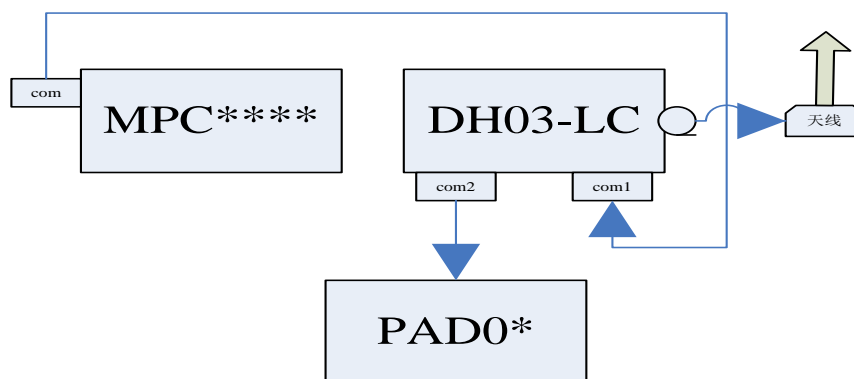CNC cutting controller Receiver DH03-LC :Number 1
receiving antenna：Number 1
C9MF-100 Serial line：Number 1
Handheld terminal LASERCUT（Abbreviation Wireless handle）：Number 1

The hardware connection diagram of the system：

Note：
1：MPC**** is Motion Controller board，DH03-LC is CNC cutting controller Receiver，PAD0* is the control panel of install on the machine
2：In order to ensure the wireless control performance, the receiving antenna must be connected to the control side of the chassis

Wireless Handle Manual:

| Icon	definition
Laser	Burst function, Press open laser, Lift off laser, consistent with the PAD0* panel "burst" function
‖◀◀	Click switch to continuous jog mode
▶▶‖	Click the switch to distance jog mode
Z→0	Click the Z axis back to the origin of action
+ Speed	Continuous jog mode, click the move speed increases; distance jog mode, click on each step distance increases
− Speed	Continuous jog mode, click the move speed reduce; distance jog mode, click on each step distance reduce

Z+	Click the perform Z axis positive movement
Z-	Click the perform Z axis negative movement
↑	Click the perform Y axis positive movement
↓	Click the perform Y axis negative movement
←	Click the perform X axis negative movement
→	Click the perform Y axis positive movement
XY→0	Click the X axis and Y axis to return to the origin
Start Pause	Non state of motion-click to start,the state of motion- click to suspend
Test	Click to border
Stop	Click to stop

Version description:

1、 Jan, 2017 V0.1 New