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PELLET 3D PRINTER



060 600 6000

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Main	Enhance	Nozzle	Bed
ABS		250°C	110°C
PLA		200°C	60°C
PLA	Wood Powder	180°C	60°C
PETG		230°C	90°C
PETG	GF (10%)	250°C	100°C
PP		230°C	80°C
PP	GF (30%)	230°C	80°C
PA6		240°C	60°C
PA6	GF (20%)	260°C	65°C
PS		240°C	90°C
GPPS		240°C	100°C
TPE		220°C	80°C
TPV		220°C	80°C
TPU		220°C	80°C
15-5PH		235°C	110°C

\* Recommendation Only. GF stands for Glass Fiber, with maximum allowed percentage. The machine can reach a maximum temperature of 400°C/130°C. Most plastics that melt without burning can be printed, but the results may vary. Other thread/powder can be added for colour/texture enhancer. Keep pellet diameter 5mm or smaller.